

Intercoat / Color Blender Clear

1:1 to 1:2

Rev. 06/2017

Part Numbers:

2020-1 Gallon

2020-4 Quart

Application:

- Works with all **high-quality** base systems, lower grade systems should be spot tested before using.
- May be used as a jamming clear to match OEM under hoods and deck lids with a semi-gloss appearance.
- May be sprayed over a properly prepped panel before applying metallic base for ease of blending.
- May be mixed with the base for leveling metallic for blending.
- In between coat of colors when doing multiple colors of stripes or graphics.

Mixing:

For normal applications, this clear can be reduced 1:1 up to 1:2. Most applications are going to work well with the 1:1 mix though you can adjust the mixture to suit your needs.

The resin system in this blending clear is top of the line. Because of this the selection of reducer is critical as far as quality and temperature grade. Do not use a low-grade urethane reducer in this product and for safety sake we recommend the SPI 870, 885 or 895 Reducers depending on the temperature at which you're spraying. The reducer used should be the same speed as your color reducer.

Activator:

Using an activator with this clear is an option open to you. **We feel it's always advisable to use an activator in a base coat or intercoat clear.** If you decide to activate this product, you can use any SPI "clear" activator for the activation. Just 1oz of clear activator per sprayable quart will make significant difference in cure time, tape time and repair time.

Spraying:

To use as a cut in clear apply 1 coat over the base.

To use as a lock down clear apply 1-2 medium coats.

To use as a taping clear between multi colors apply 1-2 medium wet coats.

Depending on grade of reducer used the flash times should be 3-10 minutes between coats. This clear must be top coated within 24 hours and for best results use a 1.3 or a 1.4 only.

Each coat MUST flash...Do NOT double coat this product!